



March 04, 2016

Tom Moe USS Corporation P.O. Box 417 Mountain Iron, MN 55768

RE: Project: NPDES-LINE 3 Wk1 Pace Project No.: 1261855

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on March 02, 2016. The results relate only to the samples included in this report. Results reported herein conform to the most current TNI standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Melisa M Woods

Mazzi Wirds

melisa.woods@pacelabs.com

Project Manager

Enclosures

cc: Terri Sabetti, NTS





315 Chestnut Street Virginia, MN 55792 (218) 742-1042



CERTIFICATIONS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792
Alaska Certification #MN01084
Arizona Department of Health Certification #AZ0785
Minnesota Dept of Health Certification #: 027-137-445

North Dakota Certification: # R-203

Wisconsin DNR Certification #: 998027470 WA Department of Ecology Lab ID# C1007 Nevada DNR #MN010842015-1

Oklahoma Department of Environmental Quality

(218) 742-1042



SAMPLE SUMMARY

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

Lab ID	Sample ID	Matrix	Date Collected	Date Received	
1261855001	WS-003 Thickener Overflow	Water	03/02/16 08:45	03/02/16 14:20	
1261855002	WS-002 Scrubber Make-Up	Water	03/02/16 08:50	03/02/16 14:20	
1261855003	WS-003 Thickener Overflow	Water	03/02/16 08:45	03/02/16 14:20	

(218) 742-1042



SAMPLE ANALYTE COUNT

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1261855001	WS-003 Thickener Overflow	EPA 300.0	DMB	2	PASI-V
1261855002	WS-002 Scrubber Make-Up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1261855003	WS-003 Thickener Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V



ANALYTICAL RESULTS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

Date: 03/04/2016 03:14 PM

Sample: WS-003 Thickener Overflow	Lab ID:	1261855001	Collected	: 03/02/16	6 08:45	Received: 03/	/02/16 14:20 Ma	atrix: Water	
Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Chloride	528	mg/L	5.0	2.5	5		03/04/16 07:16		
Fluoride	5.0	mg/L	0.50	0.12	5		03/04/16 07:16	16984-48-8	
Sample: WS-002 Scrubber Ma	ıke-Up Lab ID:	1261855002	Collected	: 03/02/16	6 08:50	Received: 03/	/02/16 14:20 Ma	atrix: Water	
			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA	200.7 Prepa	ration Meth	od: EP/	A 200.7			
Calcium, Dissolved	112	mg/L	5.0	0.29	10	03/03/16 15:15	03/04/16 12:14	7440-70-2	
Magnesium, Dissolved	236	mg/L	5.0	0.67	10	03/03/16 15:15	03/04/16 12:14	7439-95-4	
Total Hardness, Dissolved	1250	mg/L	100	50.0	10	03/03/16 15:15	03/04/16 12:14		
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Sulfate	828	mg/L	20.0	0.89	10		03/04/16 07:36	14808-79-8	
Sample: WS-003 Thickener Overflow	Lab ID:	1261855003	Collected	: 03/02/16	6 08:45	Received: 03/	/02/16 14:20 Ma	atrix: Water	
			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA	200.7 Prepa	ration Meth	od: EP/	A 200.7			
Calcium, Dissolved	996	mg/L	5.0	0.29	10	03/03/16 15:15	03/04/16 12:17	7440-70-2	
Magnesium, Dissolved	7.9	mg/L	5.0	0.67	10	03/03/16 15:15	03/04/16 12:17	7439-95-4	
Total Hardness, Dissolved	2520	mg/L	100	50.0	10	03/03/16 15:15	03/04/16 12:17		
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						



QUALITY CONTROL DATA

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

Date: 03/04/2016 03:14 PM

QC Batch: MPRP/6556 Analysis Method: EPA 200.7

QC Batch Method: EPA 200.7 Analysis Description: 200.7 MET Dissolved

Associated Lab Samples: 1261855002, 1261855003

METHOD BLANK: 293696 Matrix: Water

Associated Lab Samples: 1261855002, 1261855003

Blank Reporting Parameter MDL Result Limit Qualifiers Units Analyzed Calcium, Dissolved ND 0.50 0.029 03/04/16 10:59 mg/L Magnesium, Dissolved mg/L ND 0.50 0.067 03/04/16 10:59

LABORATORY CONTROL SAMPLE: 293697 Spike LCS LCS % Rec Parameter Units Conc. Result % Rec Limits Qualifiers Calcium, Dissolved 50 50.5 101 85-115 mg/L Magnesium, Dissolved 50 50.7 101 85-115 mg/L

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 293699 293698 MSD MS 1261782001 Spike Spike MS MSD MS MSD % Rec Max Parameter Units Result Conc. Conc. Result Result % Rec % Rec Limits **RPD** RPD Qual Calcium, Dissolved mg/L 86.3 50 50 139 141 106 109 70-130 20 Magnesium, Dissolved mg/L 245 50 50 300 306 109 121 70-130 2 20

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 293700 293701 MS MSD 1261787001 MS MSD MS Spike Spike MSD % Rec Max Parameter Units Result Conc. Conc. Result Result % Rec % Rec Limits **RPD** RPD Qual Calcium, Dissolved 50 35.1 50 86.3 86.5 102 103 70-130 0 20 mg/L 50 Magnesium, Dissolved 26.4 50 76.4 76.8 100 101 70-130 20 mg/L 1

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALITY CONTROL DATA

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

Date: 03/04/2016 03:14 PM

QC Batch: WETA/15882 Analysis Method: EPA 300.0

QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions

Associated Lab Samples: 1261855001, 1261855002, 1261855003

METHOD BLANK: 293650 Matrix: Water

Associated Lab Samples: 1261855001, 1261855002, 1261855003

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	0.50	03/04/16 00:26	
Fluoride	mg/L	ND	0.10	0.024	03/04/16 00:26	
Sulfate	mg/L	ND	2.0	0.089	03/04/16 00:26	

LABORATORY CONTROL SAMPLE:	293651					
		Spike	LCS	LCS	% Rec	
Parameter	Units	Conc.	Result	% Rec	Limits	Qualifiers
Chloride	mg/L	50	50.2	100	90-110	
Fluoride	mg/L	5	5.0	100	90-110	
Sulfate	ma/L	50	49.3	99	90-110	

MATRIX SPIKE & MATRIX SPIK	KE DUPLIC	CATE: 293652	2		293653							
			MS	MSD								
		1261870001	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	57.2	50	50	104	104	93	93	90-110	0	20	
Fluoride	mg/L	1.7	5	5	6.4	6.5	96	96	90-110	0	20	
Sulfate	mg/L	20.1	50	50	67.6	67.7	95	95	90-110	0	20	

MATRIX SPIKE & MATRIX SPI	KE DUPLI	CATE: 29365	4		293655							
		1261865001	MS Spike	MSD Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD		Qual
Chloride	mg/L	72.7	50	50	119	119	93	92	90-110	1	20	
Fluoride	mg/L	3.2	5	5	7.9	7.8	94	92	90-110	1	20	
Sulfate	mg/L	78.9	50	50	126	126	95	93	90-110	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALIFIERS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

Date: 03/04/2016 03:14 PM

PASI-V Pace Analytical Services - Virginia





QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1261855

Date: 03/04/2016 03:14 PM

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1261855002	WS-002 Scrubber Make-Up	EPA 200.7	MPRP/6556	EPA 200.7	ICP/4973
1261855003	WS-003 Thickener Overflow	EPA 200.7	MPRP/6556	EPA 200.7	ICP/4973
1261855001	WS-003 Thickener Overflow	EPA 300.0	WETA/15882		
1261855002	WS-002 Scrubber Make-Up	EPA 300.0	WETA/15882		
1261855003	WS-003 Thickener Overflow	EPA 300.0	WETA/15882		

CHAIN-OF-CUSTODY / Analytical Request Document.

The Chain-of-Custody is a LEGAL DOCUMENT. All relevant fields must be completed accurately.

	8	33	3	38							(.p	141 Ass.		WS-00	2 WS-00	WS-0	ITEM #		Requested Due Date:	Phone: "	Mountain Iron, MN 55/68	Audiess.	''	l₩	
														WS-003 Thickener Overflow	WS-002 Scrubber Make-Up	WS-003 Thickener Overflow	SAMPLE ID One Character per box. (A-Z, 0-9 /, -) Sample ids must be unique		100	(219)740-7490 Fav.	IN 55768	P.O. Box 417	USS Corporation	t Information:	
		-	,														MATRIX Dobe Driving water DW Water Waste Water Waste Water Poduct Su/Solid Ol. Wipe Air One Tissue Tissue	i ojeca ii.	Project #-	Project Name:	0	Сору То:	Report To:	Section B Required Project Information:	
į.														¥.	Ϋ́	¥	MATRIX CODE (see valid codes to left)				*		Тот Мое	roject lı	
			Er.			_		_						Ņ.	3-1	γ.	SAMPLE TYPE (G=GRAB C=COMP)		NFOE:				ê.	птолты	
	İ		Pouloranie		_							-		3-17608:45 327608:45	3-1-80 24-80 31-4-8	3-2-16 08:45 3-2-16 08:45	START START		NEO-LINE 3 WKI					tion:	
						_								1	3	7	ME OCT-		WKI					i	
	_													376	7	7/2	CTED								
			3-2-16										•	08/45	2,80	08'.YS	TIME								
ļ	4													_	0,	`\	SAMPLE TEMP AT COLLECTION	L							
		ļ	الازار 20		-	-			-								# OF CONTAINERS Unpreserved	race rione #.	Page Profile #:	Pace Guote:	Address:	Company Name	Attention:	Section C Invoice Informa	
	\perp	_	5														H28O4	Oille	Joject	, uoie	88	any Na	Ωn:	e in co	
					_				\dashv		_	\exists					HNO3		· W			M	Jan.	TIME A	
				ψ¥ • Ψ	_		- 1		\dashv	-		\dashv			ļ <u>.</u>		HNO3 Preservatives NaOH Na2S2O3 Preservatives				CLIENT	73 33			
														•			Na2S2O3				3	3			
		ļ						_	\dashv	_	-	_					Methanol			43		Ξ			
			$ \mathbb{A} $	<u></u>						l						<u> </u>	Other ///////////////////////////////////				عمور کیلا				
			V											×	×		LAB FILTERED: \$04			- 6	} -		COOL OF	2	
ĺ	İ	9	\mathbb{F}_{γ}		4									×	×		Lab FILTERED: Ca,Mg,Hardi					D	8		
)	-	\dashv						\dashv					×	CI,F		() ()		ç	7	0	0	
			k																		9	2			
		Ŋ	ن ن	(-) (-)	4			[\dashv										S	深 故			
			_		+			\dashv		\dashv	\dashv										<u> </u>				
H	1	s			+	1		_		_	-	\dashv	-)	4			
		,	14,25																	()/k					
L	-	-							\dashv	\dashv		_						Ì	02			(*)	l	ر ا	,
			9	H-													Residual Chlorine (Y/N)		1		Ý		aye.	9	
	T	T												Ę	E _A					0.00			l		
			ベ										ļ		FILTER								ŀ		
			ح ا	: :										LAB FILTERED,LAB FILTERED	LAB FILTERED,LAB FILTERED				V. 18				,	,	
\perp	- -	+	_	(*) (*)									j	8 F)(T)	BFILTI								2	*	
		十	ζ.											96	ÉRED						2		-		
Щ.			å	88.			L						1				Likelowiy		di				L	Page	

SIGNATURE of SAMPLER:

Paul ways. to Contracto

DATE Signed:

TEMP in C Received on Ice (Y/N)

Custody Sealed Cooler (Y/N)

Samples Intact (Y/N)

Pace Analytical*

FECAL WAIVER ON FILE Y

Document Name: Sample Condition Upon Receipt Form

Document No.: F-VM-C-001-Rev.09 Document Revised: 23Feb2015 Page 1 of 1

Issuing Authority:
Pace Virginia, Minnesota Quality Offi

Sample Condition Client Name: Upon Receipt	75		Project	#:	11/11/15)#:	1. H. W. II.	aren (er	estimate v	5	
Courier:	□USPS □Other:		Client		126	1955					
Tracking Number:											
Custody Seal on Cooler/Box Present? Yes	No	Seals I	ntact? [Yes	ZNo.	L	al: Proj				Name:
Packing Material: Bubble Wrap Bubble	Bags 🔀N	one [_Other:		· 	· .	Tem	p Blank?	Z	Yes	□No
hermometer Used: 🖊 140792808	,]Wet [ss has begu
Cooler Temp Read °C: 6 Cooler Temp emp should be above freezing to 6°C Correction Fi	Corrected *	c: a <u>3</u>	6-7 Date an	d Initials	Bio of Persor	ological Ti n Examinii		en? <u>[</u> nts:			NO PIN
Chain of Custody Present?	ØŸes	□No	□n/a	1.		<u>.</u>					
Chain of Custody Filled Out?	✓Yes	□No	□N/A	2.		· · · · · · · · · · · · · · · · · · ·	·····				
Chain of Custody Relinguished?	Zes	No	□n/a	3.							
Sampler Name and Signature on COC?	[Z Yes	□No	□N/A	4.		· · ·					
Samples Arrived within Hold Time?	Yes	□No	□N/A	5.							
Short Hold Time Analysis (<72 hr)?	Yes	ØNo	□N/A	6.							
Rush Turn Around Time Requested?	Yes	ZNo	□N/A	7.							
Sufficient Volume?	ZYes	No	□N/A	8.							
Correct Containers Used?	∠ Yes	□No	□n/a	9.							
-Pace Containers Used?	Yes	□No	□N/A								_
Containers Intact?	∠ Yes	□No	N/A	10.							
Filtered Volume Received for Dissolved Tests?	□Yes	□No	ZIN/A	11. No	te if sedi	ment is visi	ble in the	dissolve	d conta	iners.	
Sample Labels Match COC?	Yes	□No	□n/a	12.							
-Includes Date/Time/ID/Analysis Matrix: L	JT		•								•
All containers needing acid/base preservation will be checked and documented in the pH logbook.	□Yes	□No	ØN/A	See p	H log f nentat	or resul tion	ts and	additi	onal p	rese	rvation
Headspace in Methyl Mercury Container	Yes	□No	D/N/A	13.							
Headspace in VOA Vials (>6mm)?	□Yes	□No	[Z]N/A	14.							
Trip Blank Present?	□Yes	□No	(Z)N/A	15.							
Trip Blank Custody Seals Present?	[_]Yes	∭№	ØN/A								
Pace Trip Blank Lot # (if purchased):	-										·
CLIENT NOTIFICATION/RESOLUTION Person Contacted:				Na to ATI as		Field	Data Rec	juired?	□Yes	Пν	0
Comments/Resolution:				Pate/Tim	e				· · · · · · · · · · · · · · · · · · ·		
* • •				······································				-	<u></u> -		
								<u></u>			
	· · · · · · · · · · · · · · · · · · ·							-			

Project Manager Review:

Note: Whenever there is a discrepancy affecting North Carolina compliance samples, a copy of this form will be sent to the North Carolina DEHNR Certification Office (Le out of hold, incorrect preservative, out of temp, incorrect containers)

TEMPERATURE WAIVER ON FILE